

Assembly Instructions

1. Remove the 4 hex-key bolts from the screw jack assembly.
2. Place the square side of the aluminum coupling housing onto the actuator gearbox and reinstall the bolts.
3. Align the loose jaw coupling half with the gearbox input shaft and slide it all the way on.
4. Place the flexible coupling insert on the coupling half that is attached to the gearmotor. Remove the 4 nuts and bolts that are attached to the gearmotor mount.
5. Place the round side of the aluminum coupling housing over the jaw coupling that is attached to the gearmotor. Bolt the round side of the aluminum coupling housing to the gearmotor using the 4 nuts and bolts you removed in step 4.
6. Reach inside the aluminum coupling housing and push the loose jaw coupling onto the flexible insert that is attached to the gearmotor jaw coupling and tighten the set screw.

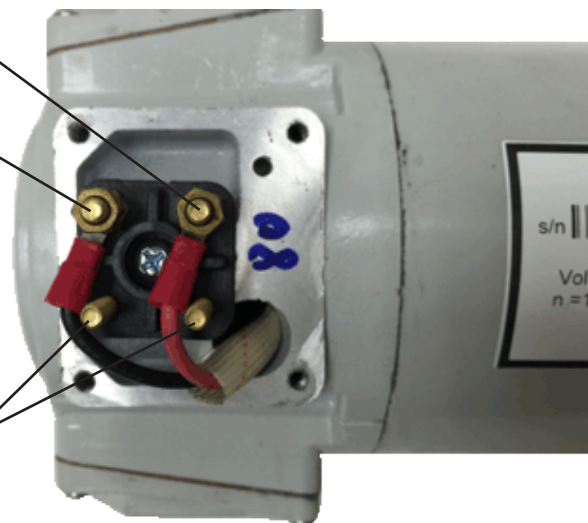
Wiring Instructions

24 Volts DC

+

-

These two posts are not used.



To reverse rotation, interchange positive and ground.