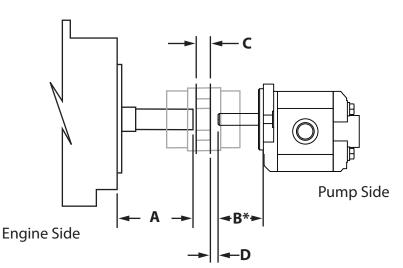


Face-To-Face Length

## PUMP MOUNT FACE-TO-FACE LENGTH = A + B + C + D

**PUMP END** 

Be sure coupling hub bore length is not longer than pump shaft.



- **A** Engine shaft length including pilot depth to engine block.
- **B\*** Pump shaft length including pilot depth to pump flange mounting face (In some applications this can be coupling hub bore length if pump shaft is short).
- **C** Width of flexible coupling insert.
- **D** Clearance as required, normally 1/16" to 1/2"

## Note:

If shaft and coupling stack up does not provide for "D" clearance, consideration should be made to shorten engine shaft or select a shaft coupling with thru hole in insert for shaft clearance.

