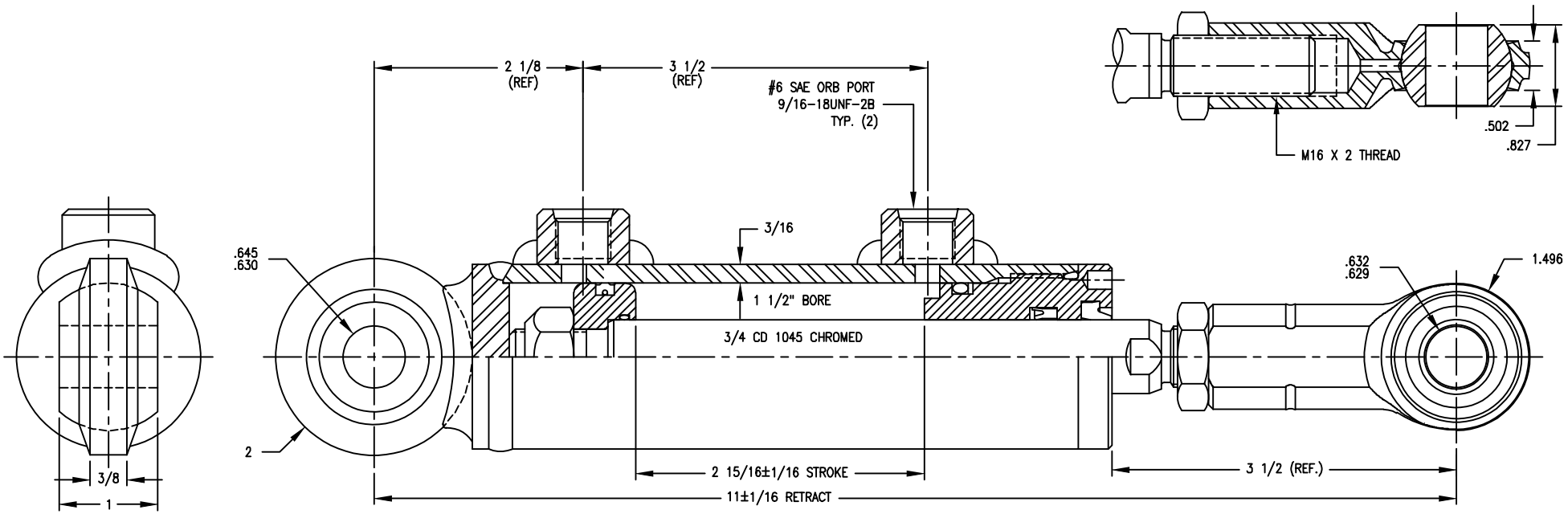
2 1/8
(REF)
3 1/2
(REF)
#6 SAE ORB PORT
9/16-18UNF-2B
TYP. (2)
3/16
.645
.630
1 1/2" BORE
3/4 CD 1045 CHROMED
2
3/8
1
2 15/16±1/16 STROKE
11±1/16 RETRACT
3 1/2 (REF.)
.632
.629
1.496
.502
.827
M16 X 2 THREAD