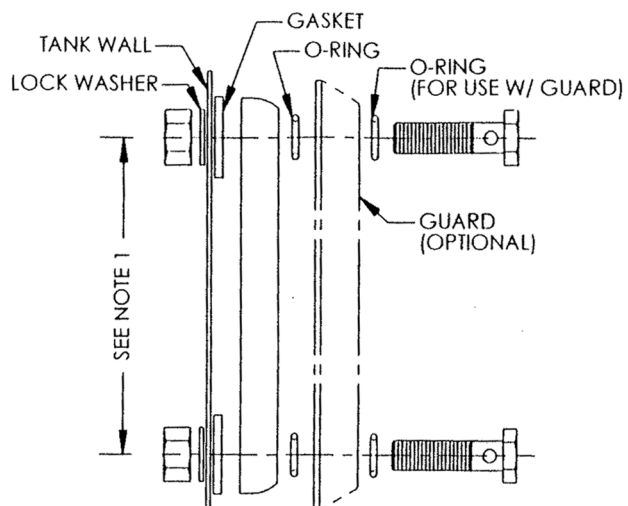


Assembly Instructions



Notes:

- 1) Drill (2) holes in tank wall

Diameter: $0.510" \pm 0.010"$ Dia. for 1/2"-13 Bolts

Centers: 5.00"

- 2) Assemble as shown
- 3) Lubricate O-Rings and Gaskets
- 4) Torque bolts to 2 - 4 Ft.-Lbs. **DO NOT OVERTIGHTEN!!**